



anchor industries



September, 2011

Fixing Late Model Ford Focus Engine Vibration Problems

Ford has issued a Tech Service Bulletin (TSB 11-3-24) regarding problems with engine vibration on the 2000-2011 Ford Focus. This article supersedes TSB 10-5-11 and applies to Anchor engine mount numbers 2938, 3003 and 3085.

THE ISSUE:

Some 2000-2011 Focus vehicles may exhibit an excessive engine vibration which is most noticeable when the transmission is engaged in reverse. This condition may be caused by small stones, road debris, ice or snow packed/lodged in the rear engine roll restrictor.

THE SOLUTION:

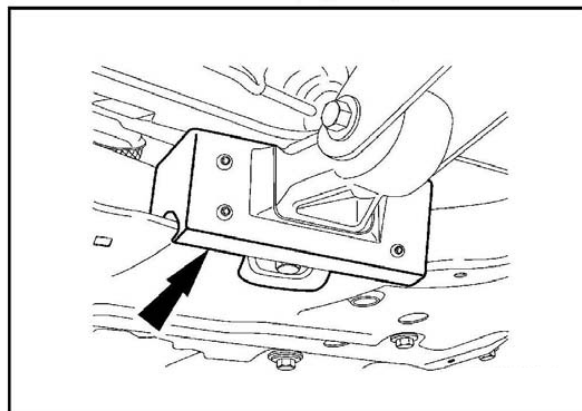
Inspect the rear engine roll restrictor for debris and install service shield.



Anchor # 2938, 3003 & 3085
(difference in part numbers
is the mounting hole location)

SERVICE PROCEDURE:

1. Inspect the rear engine roll restrictor for debris.
2. Remove any debris from rear engine roll restrictor.
3. Remove the cross member-to-roll restrictor attachment bolt.
4. Install service shield. →
5. Install roll restrictor attachment bolt and torque to specification.
 - a. 2000-2007 model year vehicles - 47 N.m (35 lb-ft)
 - b. 2008-2011 model year vehicles - 70 N.m (52 lb-ft)



Ford Factory Recall - 2000 Ford Focus

Ford Factory Recall No. 99B22 affected engine mounts on the 2000 Ford Focus. The recall states that the passenger side mount assembly was manufactured with incorrect hardware prior to assembly into the vehicle. This could result in separation of the isolator from the bracket of the engine mount. Separation of the engine mount assembly can result in noise and vibration.

The recommended replacement Anchor engine mount numbers are:

- Part No. 2938 for the 2.0L single overhead cam engine
- Part No. 3003 for the 2.0L dual overhead cam engine

If you need a copy of the TSB bulletin or Ford Factory Recall, contact our Technical Support department at **800-444-4616**.

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